

TIGER SAW RELAUNCH

VOL [REDACTED]

4-11-02

COST ESTIMATE [REDACTED]

JPW

①

EXISTING HNDL WITH INSERT  
LATCH

ROTATOR LEFT & RIGHT MOLD  
PLATE

TLG PRI AMORT

[REDACTED] [REDACTED] [REDACTED]

[REDACTED] [REDACTED] [REDACTED]

[REDACTED] [REDACTED] [REDACTED]

[REDACTED] [REDACTED] [REDACTED]

[REDACTED] [REDACTED] [REDACTED]

[REDACTED] [REDACTED] [REDACTED]

[REDACTED] [REDACTED] [REDACTED]

[REDACTED] [REDACTED] [REDACTED]

[REDACTED] [REDACTED] [REDACTED]

[REDACTED] [REDACTED] [REDACTED]

[REDACTED] [REDACTED] [REDACTED]

[REDACTED] [REDACTED] [REDACTED]

②

NEW HNDL SET  
PLATE  
LATCH

Handle

Insert x 2 Per lever

Get a cost!

See  
Content

4/4/02  
L.P.gg

Ref: handle cost estimate -

1) Insert existing handle set mold to accept latch + spring.

Tool latch, rotation plate, & sub plates

Existing handle w/ insert -

Latch

Rotation Plate

Sub plate (left + right)

Spring

(4) screws

<u>Tooling</u>	<u>Part Cost</u>
[REDACTED]	[REDACTED]
[REDACTED]	[REDACTED]
[REDACTED]	[REDACTED]
[REDACTED]	[REDACTED]
[REDACTED]	[REDACTED]
[REDACTED]	[REDACTED]
[REDACTED]	[REDACTED]

2) Tool latch, rotation plate, & new handle set.

New handle set

Latch

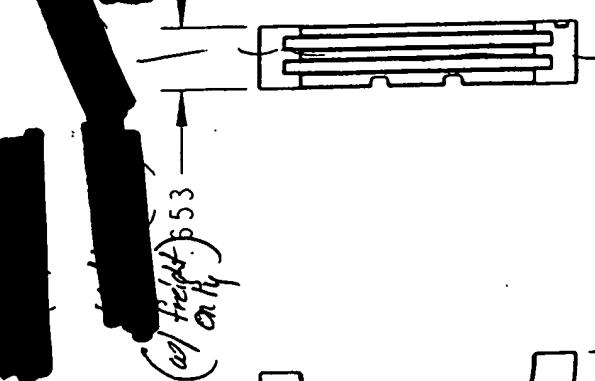
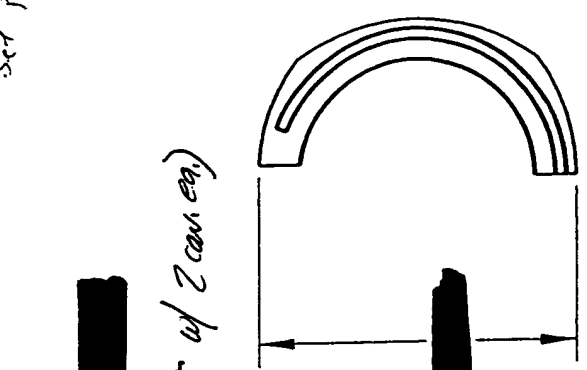
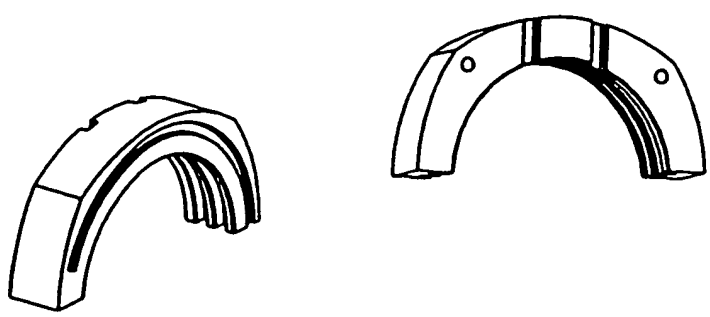
Rotation Plate

Spring

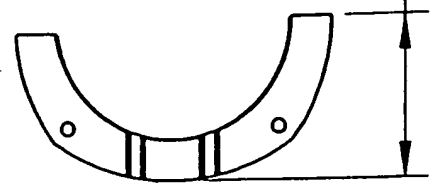
<u>Tooling</u>	<u>Part Cost</u>
[REDACTED]	[REDACTED]
[REDACTED]	[REDACTED]
[REDACTED]	[REDACTED]
[REDACTED]	[REDACTED]
[REDACTED]	[REDACTED]

TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		PART NUMBER HANDLE SUBPLATE	CHG.	E.C.N.	DESCRIPTION	DATE
DO NOT SCALE DRAWING	SURFACE ROUGHNESS MAX.					
DECIMALS	ANGLES ±	VOLUME cu. in.	1	XXXXX	INITIAL DESIGN	
XX ±		0.000				
XXX ±	THREAD FIT-UN CL 2					

Tooling & make both for [redacted]  
Set part cost - [redacted]



(w/ thread) 553  
— (1 1/2" w/ 2 cans ea.)



DRAWN R. PIGG		03-04-02	SCALE	MATERIAL	SUBPLATE, LEFT	SHEET 1 OF 1	A SUBPLATE_L	ISSUE 1
REDRAWN			0.500					
CHECKED								
APPROVED			MODEL	741				
SUPERSEDES								

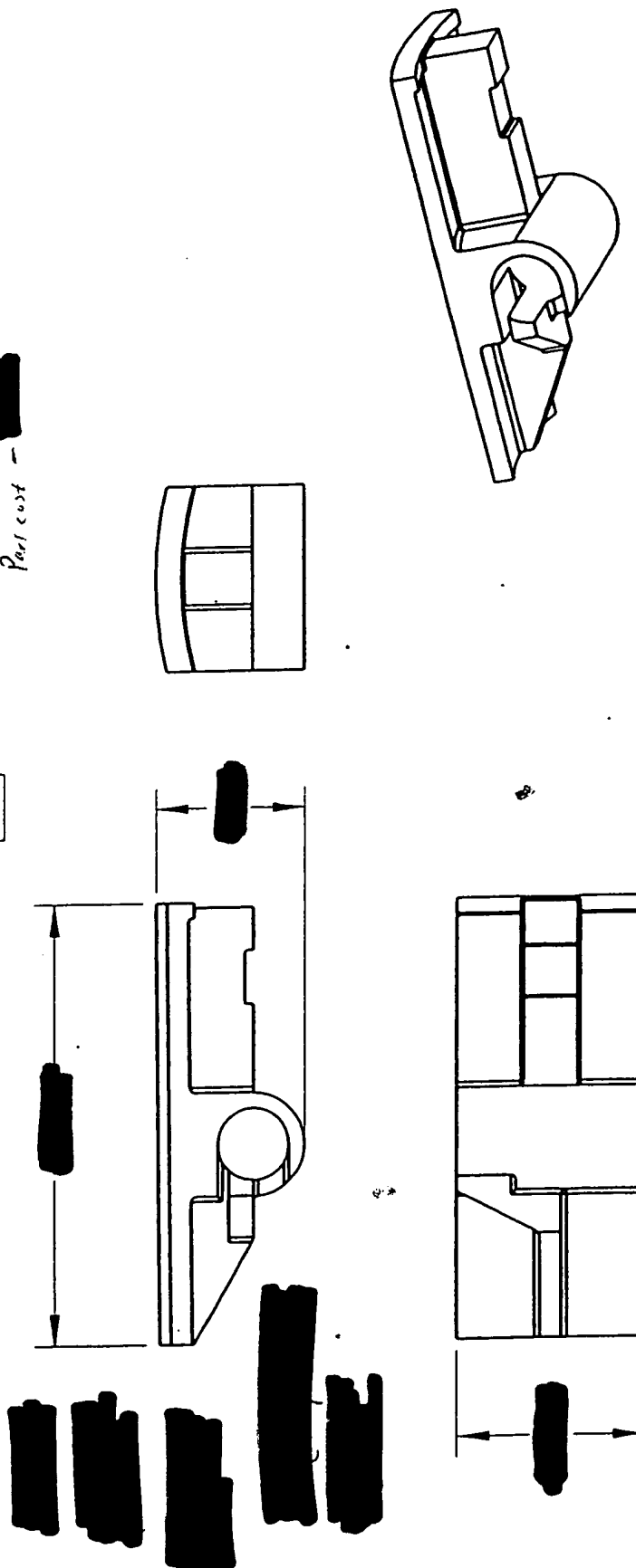
**PORTER-CABLE**  
Pentair Tool & Equipment Group  
**DELTA**



TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		PART NUMBER RELEASE-1	CHG.	E.C.N.	DESCRIPTION	DATE
DO NOT SCALE DRAWING	SURFACE ROUGHNESS MAX.					
DECIMALS	ANGLES ±	VOLUME cu. in. 0.000	1	XXXXX	INITIAL DESIGN	X-X-XX
.XX ±	THREAD FIT-UN CL 2					
.XXX ±						

RELEASE

Tooling -  
Part cost -

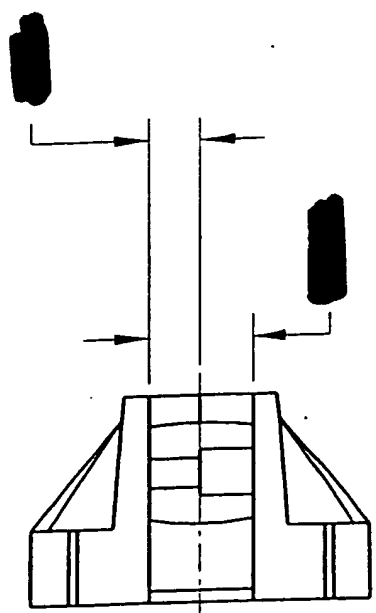
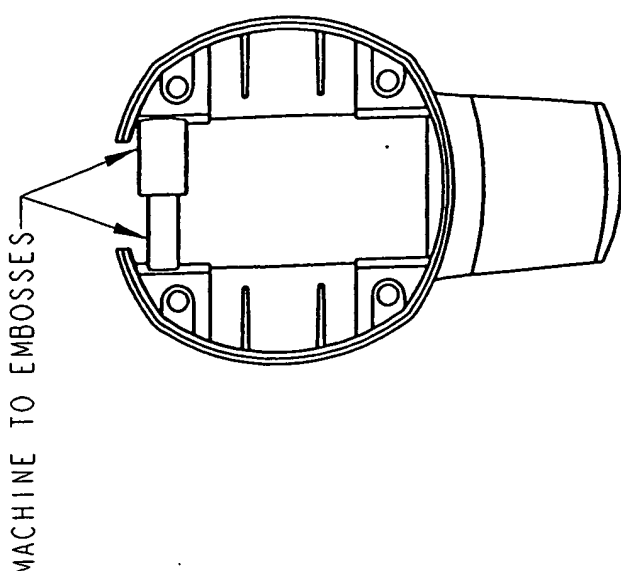


DRAWN R. PIGG		03-04-02	SCALE	MATERIAL	TITLE LATCH, RELEASE	SHEET 1 OF 1	A	RELEASE	ISSUE 1
REDRAWN			1.000						
CHECKED									
APPROVED			MODEL	741					
APPROVED									
SUPERSEDES									

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TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		PART NUMBER HANDLE_SET	CHG.	E.C.N. XXXXX	DESCRIPTION INITIAL DESIGN	DATE X-X-XX
DO NOT SCALE DRAWING	SURFACE ROUGHNESS MAX.					
DECIMALS .XX ± .XXX ±	ANGLES ± THREAD FIT-UN CL 2	VOLUME cu. in. 0.000				

*Machine for use -*  
*Handle set price -*  
 ● 954903 -



<b>PORTER-CABLE</b> Pentair Tool & Equipment Group <b>DELTA</b>		MAKE FROM CURRENT HANDLE SET		SHEET 1 OF 1		A HANDLE_SET 1	
DRAWN R. PIGG REDRAWN CHECKED APPROVED SUPERSEDES		SCALE 0.500 MODEL T B D		MATERIAL HANDLE SET		TITLE HANDLE SET	

TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		PART NUMBER	E.C.N.	CHG.	DESCRIPTION	DATE
DO NOT SCALE DRAWING	SURFACE ROUGHNESS MAX.	ROTATION_PLATE		1	INITIAL DESIGN	X-X-XX
DECIMALS	ANGLES	VOLUME cu. in.				
.XX ±		0.000				
.XXX ±	THREAD FIT-UN CL 2					

**ROTATION PLATE**

# PORTER CABLE

## Pentair Tool & Equipment Group

# DELTA

A ROT_PLATE	ISSUE 1
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